



Piping System/ Equipment	Description	Label	Label Color Scheme Letter Color on Background Color	Pipe/ Equipment Color	Band Color
Structural Concrete Floors Inside			None	Gray – Sherwin-Williams ArmorSeal 1000 HS Haze Gray	None
Exterior Facing and Framing of Doors			None	Tan – Sherwin-Williams Sherthane BAGEL LIGHT (Custom for TAMU) [Stainless steel shall not be painted]	None
Interior Facing and Framing of Doors			None	Galvanized or Gray Sherwin-Williams Sherthane ANSI #70 GRAY	None
Interior Walls			None	White – Sherwin-Williams PILLAR WHITE SW 4029	None

Notes:

- All interior piping will be aluminum jacketed if insulated or painted white unless otherwise noted above. Stainless steel surfaces will not be painted. Galvanized surfaces will not be painted.
- Major Equipment. The color of major equipment inside the plant buildings will be decided on a case by case basis by UEM Management. The two color choices include KEM Lustra Maroon and Ansi 70 Gray. Lettering on Maroon shall be white. Lettering on Gray shall be Black.
- Color Custom Match Information:

KEM Lustra Maroon				
Industrial Enamel Gloss				B54T00104 Base: Ultra Deep 796999993
844 Colorant	Oz	32	64	128
LB – Lamp Black	--	22	--	--
RO – Red Ox	--	19	--	--
QV – Quin Volt	4	25	--	--

PART 2 - EXECUTION

2.01 PAINTING

- Provide surface preparation and coating per paint manufacturer’s recommendations. Refer to TAMU Utilities & Energy Services paint specifications.

2.02 MARKER INSTALLATION

- Installation on Plain, Painted or Insulated Pipe. Clean section of pipe or insulation that has been selected for marker. Install per manufacturer’s written instructions.
- Stenciling shall be bold and clear on all stenciled pipe. Blurred or smeared identification is not acceptable.
- TAMU approved vinyl labeling to be applied per manufacturer’s written instructions.